

TPM CIRCLE NO :-
 TPM CIRCLE NAME:
 DEPT :- Maintenance

ACTIVITY
 LOSS NO. / STEP
 RESULT AREA

KK	QM	PM	JH	SHE	OT	DM	E&T
P	Q	A		C	D	S	M

KAIZEN IDEA SHEET

CELL:- Utility CELL NAME:- LT Room MACHINE / STAGE :- Capacitor bank OPERATION :- Power factor maintaining

KAIZEN THEME :- Monitoring time to be reduce

IDEA :- Provision of meter.

Problem present status :- Time taking for monitoring of power facto is more i.e 10 minutes

COUNTERMEASURE:- Provided a ammeter to monitor the current drawing by capacitor, so on working of same.



BENCHMARK	10 minites
TARGET	1 minutes
KAIZEN START	15.07.2017
TDC	20.07.2017
KAIZEN FINISH	15.07.17

TEAM MEMBERS :- Ganesan
Ganesh

BENEFITS :-

1. Reduced the monitoring time.
2. Easy understanding of working of CB

KAIZEN SUSTENANCE

WHAT TO DO : Ir reversible Kaizen

HOW TO DO :----

FREQUENCY : One time action.

WHY - WHY ANALYSIS :-
Why1 :- Monitoring time is more i.e. 10 minutes

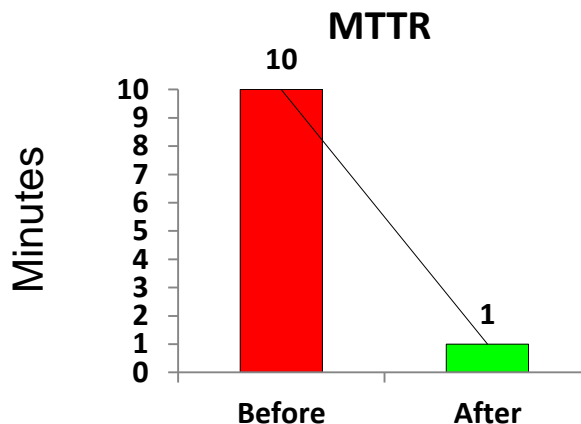
Why2 :- -More tools required

Why3:-Manual measurement

Why4 :- No Measuring instrument

ROOT CAUSE :- No Measuring instrument

RESULT :-



COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
600	-----	600

REGISTRATION NO. & DATE : 1743 & 15.07.2017

REGISTERED BY :- Shivaramu mahadevu

MANAGER'S SIGN :- Dinesha m

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
1	A33 7	10.09. 17	Dinesha m	Pending